			International App	icetion No
			PC 3200	4/000431
A. CLASS IPC 7	IFICATION OF SUBJECT MATTER C25C3/18 C25C3/12			
According t	to international Patent Classification (IPC) or to both national classifi	leation and IDO		
	SEARCHED	cation and IPC		
Minimum d IPC 7	ocumentation searched (classification system followed by classifica C25C	tion symbols)		
Documenta	tion searched other than minimum documentation to the extent that	such documents are inc	luded in the fields sea	rched
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Electronic d	ata base consulted during the international search (name of data b	ase and, where practica	, search terms used)	· · · · · · · · · · · · · · · · · · ·
EPO-In	ternal, WPI Data, PAJ, COMPENDEX, 1	INSPEC		
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	ENTS CONSIDERED TO BE RELEVANT	*		
Category *	Citation of document, with indication, where appropriate, of the re	elevant passages		Relevant to claim No.
A	DATABASE COMPENDEX [Online] ENGINEERING INFORMATION, INC., N NY, US:	NEW YORK,		1-26
	SEKHAR J A ET AL: "Micropyretical synthesized porous non-consumable in the Ni-Al-Cu-Fe-X system"			
	XP002307620 Database accession no. EIX981540 abstract			•
	& LIGHT MET (WARRENDALE PA); LI METALS: PROCEEDINGS OF SESSIONS, ANNUAL MEETING (WARRENDALE, PEN LIGHT METALS 1997 MINERALS, META	, TMS ∤SYLVANIA):		•
	MATERIALS SOC (TMS), WARRENDALE, 1997, pages 347-354,	PA, USA,		. 4
		-/	l	
χ Furth	er documents are listed in the continuation of box C.	X Patent family	members are listed in	annex.
* Special cat	egories of cited documents :			
"A" docume conside	nt defining the general state of the art which is not ared to be of particular relevance ocument but published on or after the International	"I" later document put or priority date an cited to understar invention		
"L" docume which i citation "O" docume other m "P" docume later th	tie which may throw doubts on priority claim(s) or clied to establish the publication date of another or other special reason less specified) rit reliefring to an oral disclosure, use, exhibition or sees rip published prior to the International filing date but m he priority date claimed.	"Y" document of partic cannot be consided document is come ments, such come in the art.  "&" document member	ve step when the doct ular relevance; the cla ared to involve en inve sined with one or more sination being obvious of the same patent fa	ment is taken alone imed invention nive step when the other such docu- to a person skilled mily
DRIE OL LUG B	ctual completion of the internetional search		he International searc	h report
26	5 November 2004	الخيا ا	211.06	
Name and mailing address of the ISA		Authorized officer		

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Hammerstein, G

International Application No P( B2004/000431

Category *	Total district the second seco	Delevent to date to
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
E	WO 2004/035871 A (DE NORA VITTORIO; NGUYEN THINH T (CH); DURUZ JEAN-JACQUES (CH); MOLTE) 29 April 2004 (2004-04-29) the whole document	1-26
A	US 5 725 744 A (DE NORA VITTORIO ET AL) 10 March 1998 (1998-03-10) column 5, lines 61-67; example 1 column 7, lines 22-42	1-26
A	US 5 006 209 A (BECK THEODORE R ET AL) 9 April 1991 (1991-04-09) the whole document	1-26
A	US 6 379 512 B1 (JURIC DRAGO D ET AL) 30 April 2002 (2002-04-30) column 4, lines 5-52 column 6, lines 8-38	1-26
A 	B. PIRIOU ET AL.: "Essais de caractérisation structurale des bains cryolithiques par spectromêtrie infrarouge et par hypertrempe" REVUE INTERNATIONALE DES HAUTES TEMPERATURES ET DES REFRACTAIRES, vol. 15, no. 2, 1978, pages 139-146,	
	XP009040625 FRANCE the whole document	
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	XP009040625 FRANCE	

ational application No. PCT/IB2004/000431

Box ii Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)	÷
This Internetional Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:	
Claims Nos.:  because they relate to subject matter not required to be searched by this Authority, namely:	
Claims Nos.:     because they relate to parts of the Internetional Application that do not comply with the prescribed requirements to such an extent that no meeningful internetional Search can be certified out, specifically:	
Claims Nos.:     because they are dependent claims and ere not drefted in accordance with the second and third sentences of Rule 6.4(a).	
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)	_
This international Searching Authority found multiple inventions in this international application, as follows:	
see additional sheet	
As all required edditionel search fees were timely paid by the applicant, this International Search Report covers ell searchable claims.	
2. As all searchable claims could be seerched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
As only some of the required edditional search fees were timely paid by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.:	
	•
No required additional search fees were timely peld by the applicant. Consequently, this International Search Report is restricted to the Invention first mentioned in the claims; it is covered by claims Nos.:  1–26	
Remerk on Protest  The additional search fees were accompanied by the applicant's profest.	
Remerk on Protest  The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.	

## FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 21 A

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

#### 1. claims: 1-26

Claims 1-26 are directed towards a cell and method for electrowinning aluminium, comprising

- a metal-based anode having an outer part that contains at least one of Ni, Co and Fe and an electrochemically active
- oxide-based surface,
   a fluoride-containing molten electrolyte being at a temperature of below 950 °C and having a particular composition.

## 2. claim: 27

Claim 27 is directed towards an aluminium electrowinning anode made from an alloy consisiting of

- 65 to 95 wt.% Fe, - 2 to 10 wt.% Al,
- Ni and/or Co and/or Cu,
   Nb and/or Hf and/or further constituents, the total amount being restricted to 0.25 to 3 wt%.

### 3. claim: 28

Claim 28 is directed towards an aluminium electrowinning anode made from an alloy consisiting of

- 50 to 65 wt.% Ni and/or Co, 25 to 40 wt% Fe,
- 3 to 9 wt% Cu, 1 to 3 wt.% Al.
- Nb and/or Hf and/or further constituents, the total amount being restricted to 0.25 to 5 wt.%.

mation on patent family members

International Application No
PC 82004/000431

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